


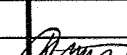

1. PRESSURE EQUIPMENTS SHALL COMPLY WITH ESSENTIAL REQUIREMENTS TO 97/23 EC DIRECTIVES. CE MARKING IS MANDATORY.
2. ALL PRESSURE RETAINING WELDS - WITH FULL FUSION AND FULL PENETRATION, UTRR 100 % FOR ALL PRESSURE RETAINING PARTS.
3. HARDNESS OF BASE METAL SHALL NOT EXCEED 200 HB.
4. HARDNESS OF WELDS AND HAZ SHALL NOT EXCEED 200 HB.
5. CYCLING FATIGUE SHELL THICKNESS FOR PRESSURE RETAINING PARTS, SKIRTS, BASE RINGS OF SKIRTS THICKNESSES SHALL BE DETERMINED BY THE MANUFACTURER AFTER STRENGTH CALCULATIONS AND COORDINATION WITH THE CUSTOMER.
6. CYCLING FATIGUE FLANGE MATERIAL - SA-105.
7. MANUFACTURER SELECT METHODS OF WELDING, THE EDGE PREPARATION OF WELDS ACCORDING TO THEIR INDUSTRIAL OPPORTUNITIES AND SHALL BE APPROVED BY THE PURASER.
8. THE FABRICATED VESSEL SHALL BE POST-WELD HEAT TREATED.

SPECIAL REQUIREMENT OF MATERIAL:  
SA-516 Gr70  
- THE CHEMICAL COMPOSITION OF CARBON STEELS INTENDED FOR WELDING SHALL NOT EXCEED THE VALUES: C≤0,23%; P≤0,025%; S≤0,030%.

[illegible]

NOZZLE DATA / ATVAMZDŽIU LENTELE	
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[illegible][illegible]

A	2015.03.05	TECHNICAL INVOICE / TECHNINĖ UŽDUOTIS			
0	2015.02.23	TECHNICAL INVOICE / TECHNINĖ UŽDUOTIS			
Laida	Data	Keltimų pavadinimas (priežastis)			
 Ocent Lietuva		OLP00790		630-20/1, talpy-dėpulsiatorių T-804,805,806,807 modernizacija	
INVESTICIJŲ SKYRIMAS PROJEKTAVIMO GR.					
Atest.Nr.	Pareigos	Pavardė	Parašas	Data	630-20/1
					PULSATION DAMPER 1st STAGE DISCHARGE T-805 A/B DEPULSIATORIUS T-805 A/B 1-os PAKOPOS IŠMETIMO TALPA
24180	Pr.dar.vad.	J.Dudko		2015.03.05	
32173	PDV	A. Žukovas		2015.03.05	Mastelis M1:10 Lapas 1 Lapų 1 Laida A
					OLP00790-TDP-M-630-20/1-002