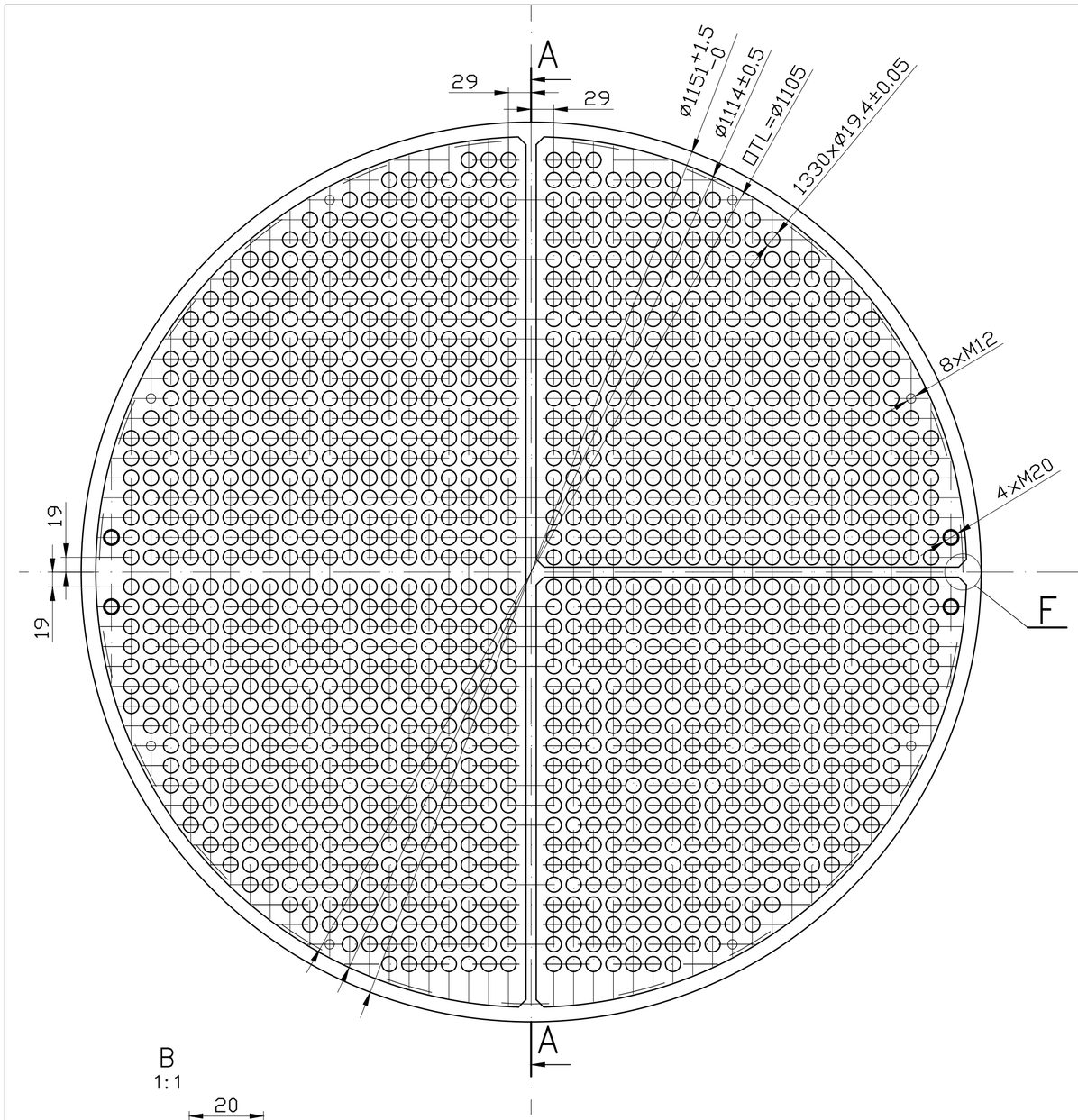

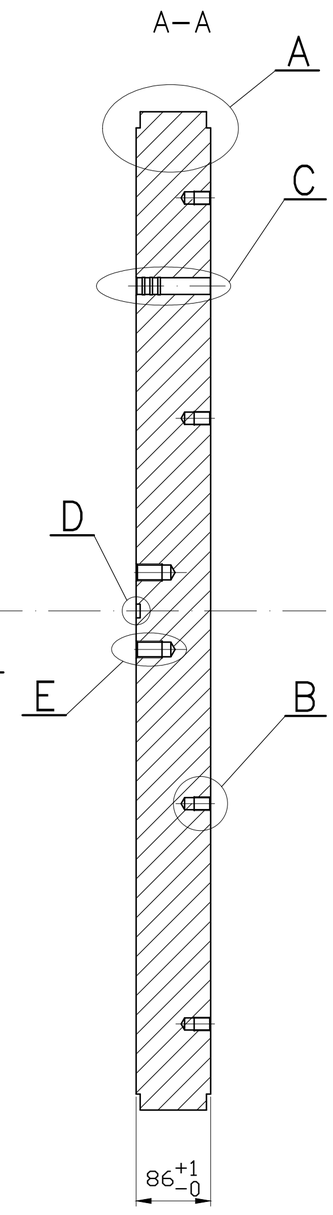

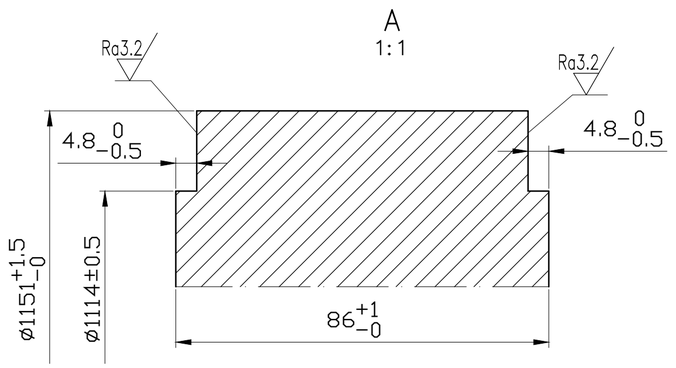

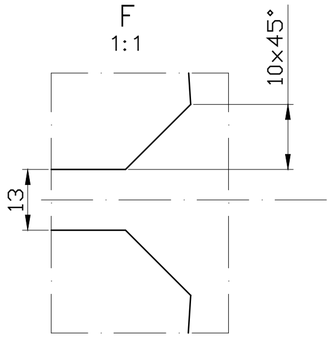

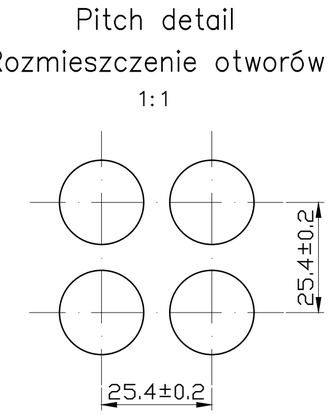

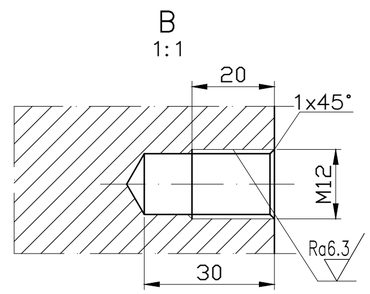

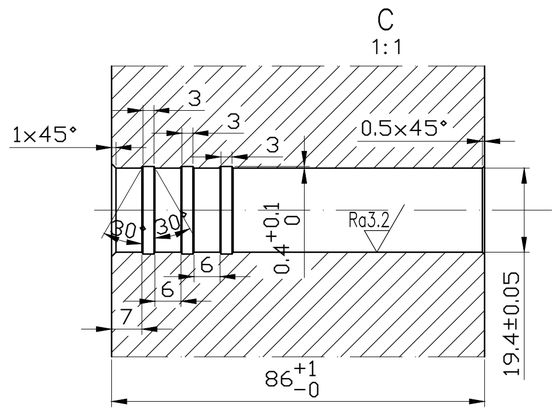

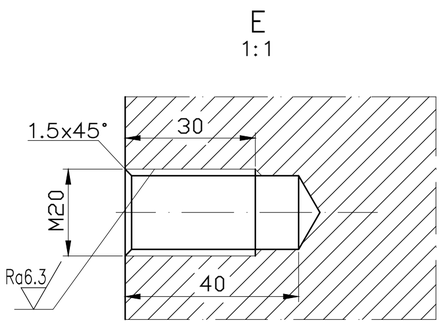

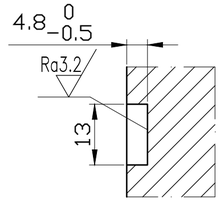

NOTES

1. Requirements for material according to the drawing no 480/9–02–01.
2. Items are numbered according to the drawing no 480/9–02–01.
3. Undescribed dimension deviations acc. to EN 22768–1, class – m.
4. Surface roughness of flange faces should be Ra = 3.2 – 6.3 microns, unless it is specified in the drawing. Maximum wave should be no more than 0.05 mm.
5. All sharp edges shall be blunted.

UWAGI

1. Wymagania dotyczące materiału zgodnie z rysunkiem nr 480/9–02–01.
2. Pozycje są numerowane zgodnie z rysunkiem nr 480/9–02–01.
3. Nieoznaczone odchyłki przyjąć wg EN 22768–1, klasa – m.
4. Chropowatość powierzchni przyłg, jeśli nie została oznaczona na rysunku, powinna wymosić Ra= 3.2÷6.3 um, a maksymalna falistość powierzchni przyłgi powinna być nie większa niż 0.05 mm.
5. Wszystkie ostre krawędzie stępić.

POZ. POS.	TREŚĆ – WYMIAR ITEM – DIMENSION	ILOŚĆ Q–TY	MATERIAŁ MATERIAL	NR NORMY MATERIAŁOWEJ MATERIAL STANDARD	NR NORMY WYM. / RYS DIMENSION STANDARD	UNIT / TOTAL CIĘŻAR[kg] WEIGHT[kg]		PATRZ UWAGI SEE NOTES
1	TUBESHEET ø1151x86 ŚCIANA SITOWA	1	SA–516 Gr 70	ASME	ACC. TO DWG.	417	417	– –