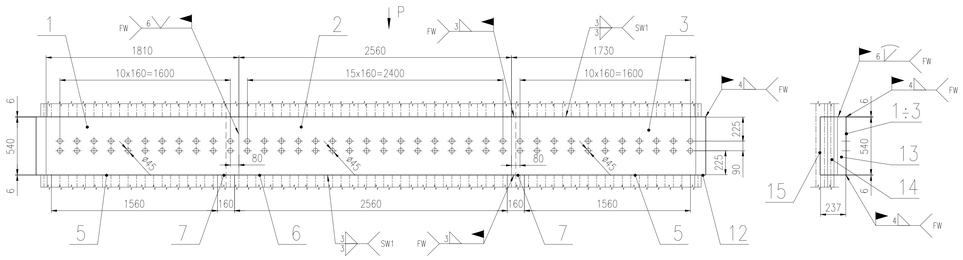
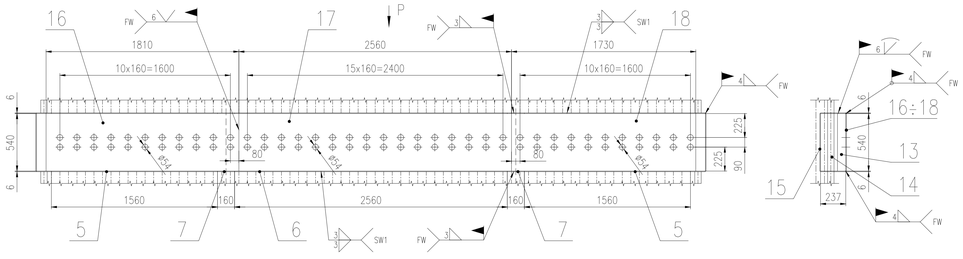
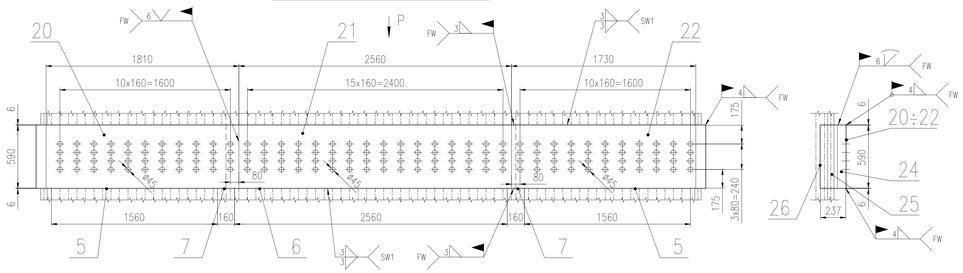
PENETRATION EC03 – INLET
PROSTUP EKA3 – VSTUP



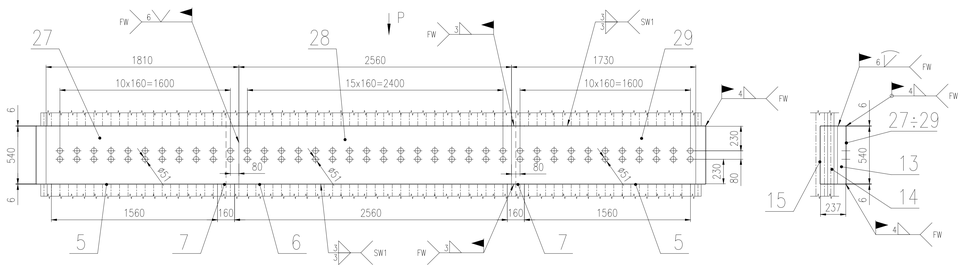
PENETRATION SH2 – INLET
PROSTUP P2 – VSTUP

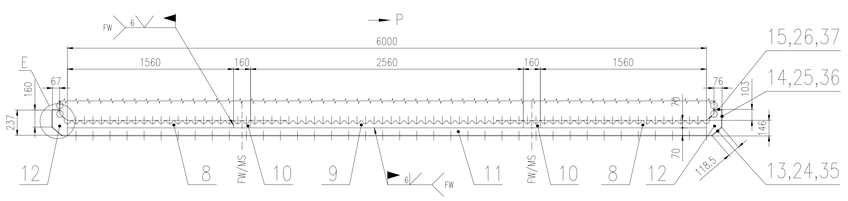


2x PENETRATION SH4 – INLET AND OUTLET
2x PROSTUP P4 – VSTUP A VÝSTUP

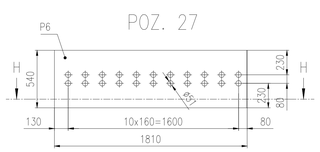


PENETRATION SH3 – OUTLET
PROSTUP P3 – VÝSTUP

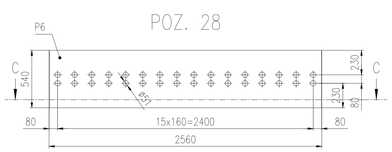




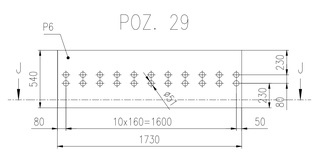
POZ. 27



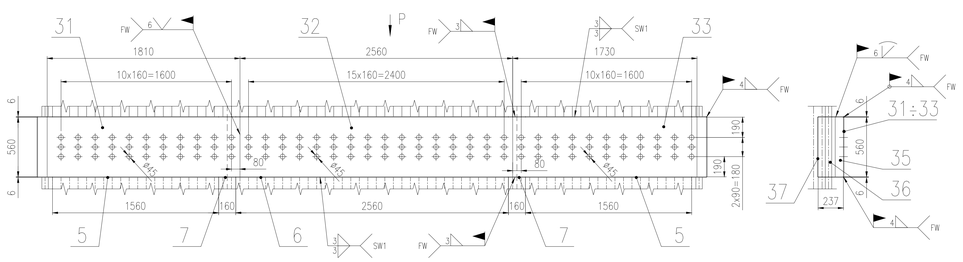
POZ. 28

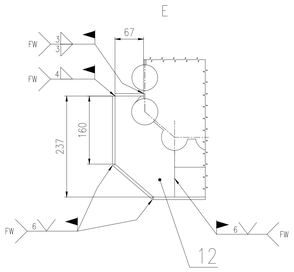


POZ. 29

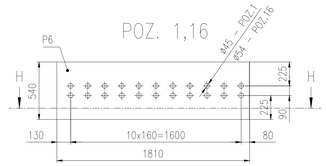


PENETRATION SH1 – OUTLET
PROSTUP P1 – VÝSTUP

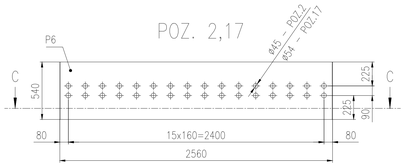




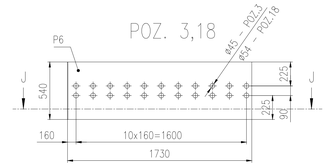
POZ. 1,16



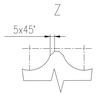
POZ. 2,17



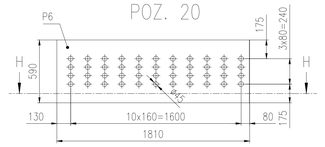
POZ. 3,18



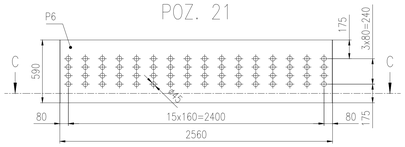
Z



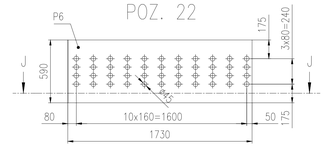
POZ. 20



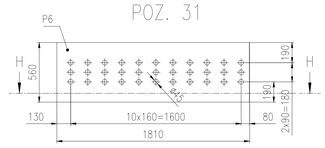
POZ. 21



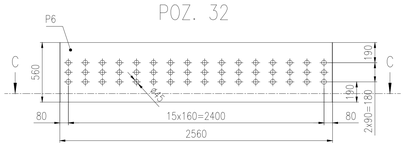
POZ. 22



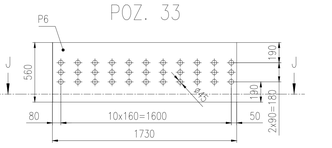
POZ. 31



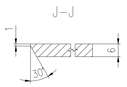
POZ. 32



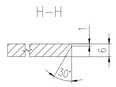
POZ. 33



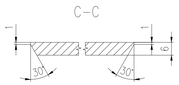
J–J



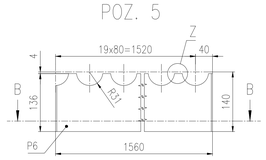
H–H



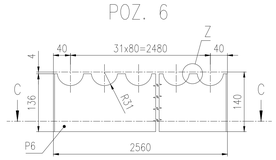
C–C



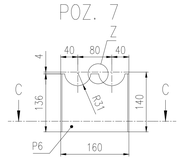
POZ. 5



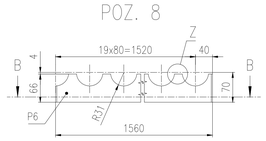
POZ. 6



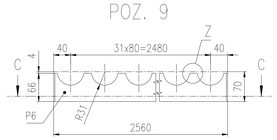
POZ. 7



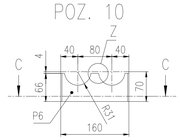
POZ. 8



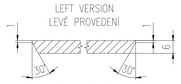
POZ. 9



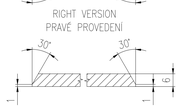
POZ. 10



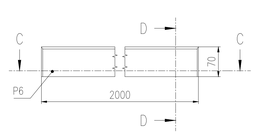
B–B
LEFT VERSION
LEVÉ PROVEDENÍ



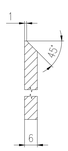
RIGHT VERSION
PRAVÉ PROVEDENÍ



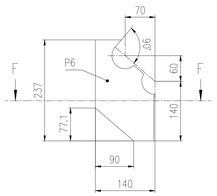
POZ. 11



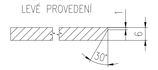
D–D



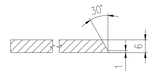
POZ. 12



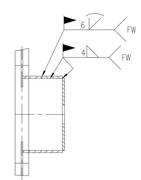
F–F
LEFT VERSION
LEVÉ PROVEDENÍ



RIGHT VERSION
PRAVÉ PROVEDENÍ



TYPICAL
PŘÍKLAD PROVEDENÍ



DOCUMENT IS VALID FOR BOILER K20
DOKUMENT JE PLATNÝ PRO KOTEL K20

ALL WELDS ON THE MEMBRANE, INCLUDING BOXES, SHALL BE WELDED GAS-TIGHTLY
VEŠKERÉ SVARY NA MEMBRÁNĚ VČETNĚ KRABIC PROVÉST PLYNOTĚSNĚ

LAD (List of Applicable Doc.): 24LT7P-01-EZ-022
LAD (Seznam platné dokum.): 24LT7P-01-EZ-022

BILL OF MATERIAL: 24LT7P-01-EZ-023
KUSOVNÍK: 24LT7P-01-EZ-023

PRODUCTION AND TESTING: ČSN EN 12952
VÝROBA A ZKOUŠENÍ: ČSN EN 12952

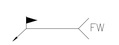
WELD FACTOR: $v_N = 0{,}85$
SOUČINITEL SVARU: $v_N = 0{,}85$

SYMBOLS FOR WELDS:
SYMBOLY PRO SVARY:

- shop weld: / dílenský svar:



- field weld: / montážní svar:



- dimensions for fillet weld: / rozměry pro koutový svar:



ACCURACY: ČSN ISO 2768-1m
TOLERANCE: ČSN EN ISO 22081
ČSN EN ISO 13920-BE

REV	DATUM	POPIS ZMĚNY		KRESLIL	KONTROLOVAL	SCHVÁLIL
TECH. MÍSTO		ČLENĚNÍ DLE VYHL.131/2024Sb.				
KRESLIL	Helena Fojtíková	08.12.2025	POZNÁMKA ----		STUPEŇ PROJEKTU	
KONTROLOVAL	Petr Dokoupil	09.12.2025	PROGRAM / PROJEKT			
SCHVÁLIL	Milan Pospíšil	09.12.2025	Program plynofikace T700			
ČÍSLO PROJEKTU	24LT7P	DCC D01-TN02				
ZÁKAZNÍK	ORLEN Unipetrol RPA s.r.o.					
MĚŘÍTKO	1:20		NÁZEV DOKUMENTU	KRABICE BOXES		
FORMÁT	A0	ORLEN Projekt ČESKÁ REPUBLIKA	ČÍSLO DOKUMENTU	24LT7P-01-EZ-041	REVIZE	0
STRANA						

STAV DOKUMENTU : Valid
VYTISKNO

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