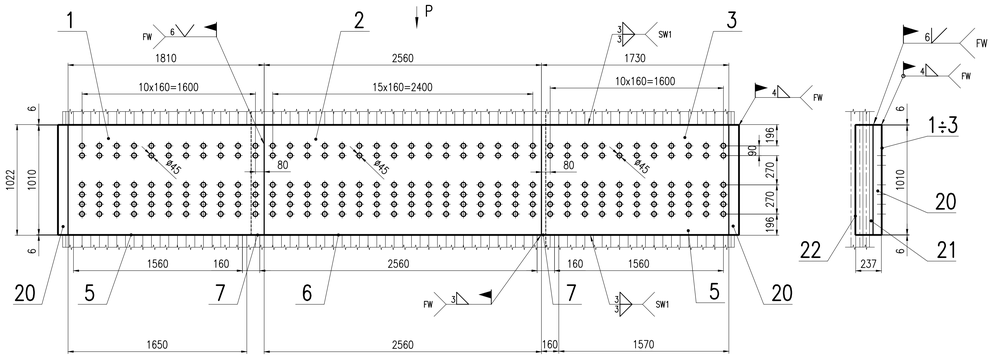
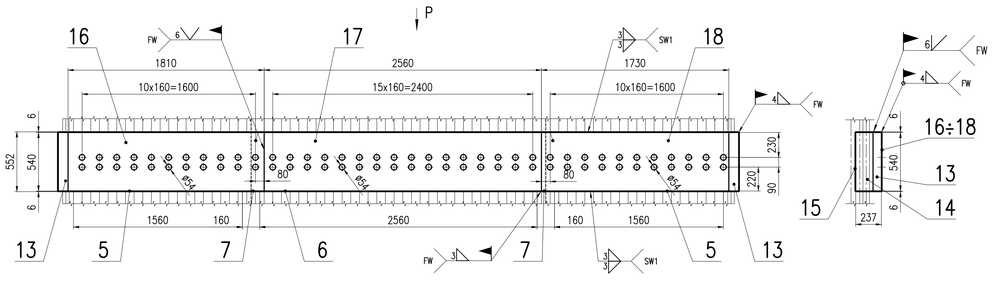
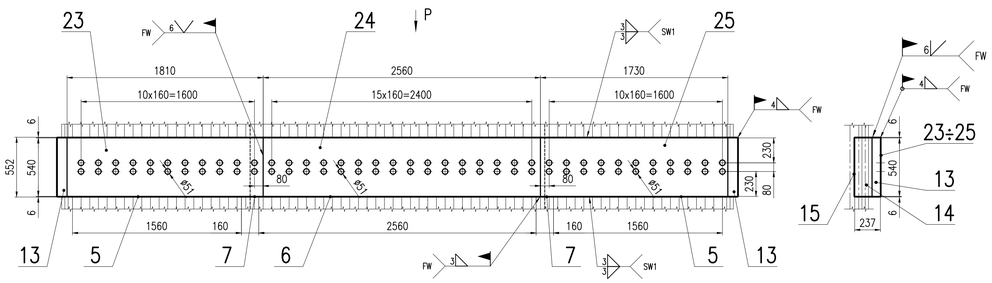
PENETRATION EC03 – OUTLET
PROSTUP EKA3 – VÝSTUP

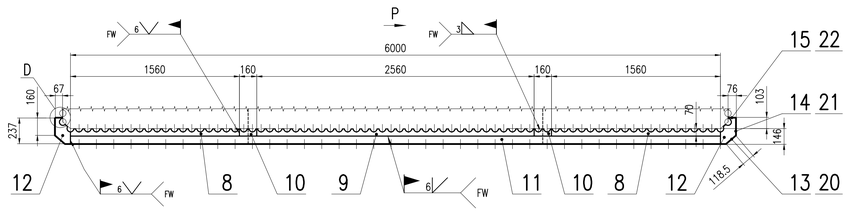


PENETRATION SH2 – OUTLET
PROSTUP P2 – VÝSTUP

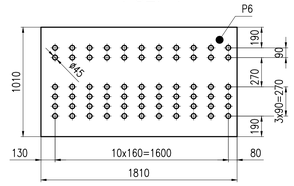


PENETRATION SH3 – INLET
PROSTUP P3 – VSTUP

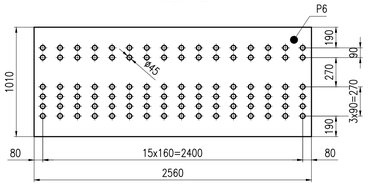




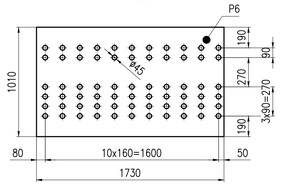
POZ. 1



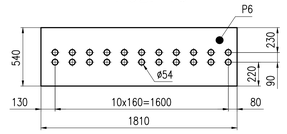
POZ. 2



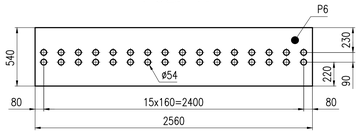
POZ. 3



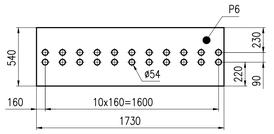
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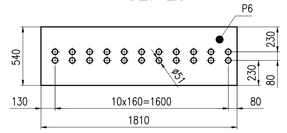
POZ. 17



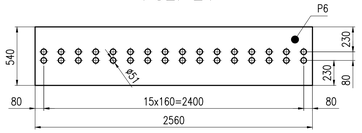
POZ. 18



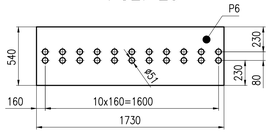
POZ. 23



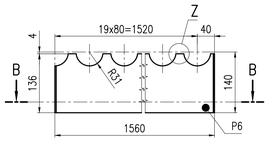
POZ. 24



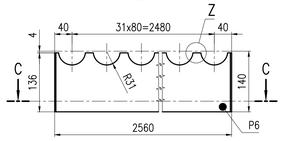
POZ. 25



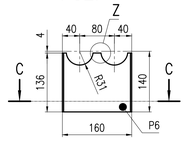
POZ. 5



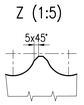
POZ. 6



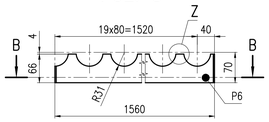
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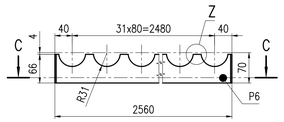
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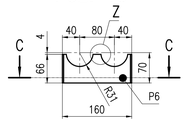
POZ. 8



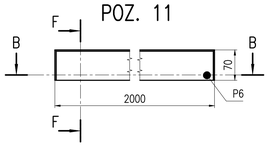
POZ. 9



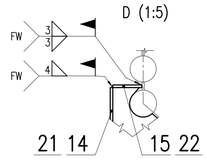
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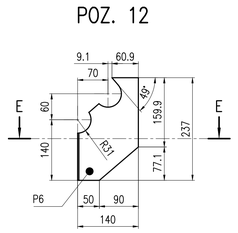
POZ. 11



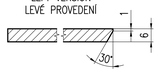
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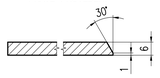
POZ. 12



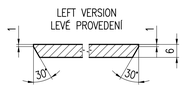
E–E
LEFT VERSION
LEVÉ PROVEDENÍ



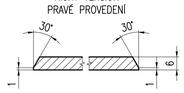
RIGHT VERSION
PRAVÉ PROVEDENÍ



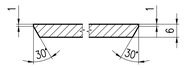
B–B
LEFT VERSION
LEVÉ PROVEDENÍ



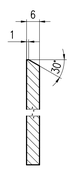
RIGHT VERSION
PRAVÉ PROVEDENÍ



C–C



F–F



DOCUMENT IS VALID FOR BOILER K19
DOKUMENT JE PLATNÝ PRO KOTEL K19

ALL WELDS ON THE MEMBRANE, INCLUDING BOXES, SHALL BE WELDED GAS–TIGHTLY
VEŠKERÉ SVARY NA MEMBRÁNĚ VČETNĚ KRABIC PROVÉST PLYNOTĚSNĚ

LAD (List of Applicable Doc.): 24LT7P–01–EZ–152
LAD (Seznam platné dokum.): 24LT7P–01–EZ–152

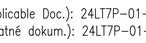
BILL OF MATERIAL: 24LT7P–01–EZ–153
KUSOVNÍK: 24LT7P–01–EZ–153

PRODUCTION AND TESTING: ČSN EN 12952
VÝROBA A ZKOUŠENÍ: ČSN EN 12952

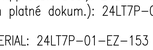
WELD FACTOR: $v_N = 0{,}85$
SOUČINITEL SVARU: $v_N = 0{,}85$

SYMBOLS FOR WELDS:
SYMBOLY PRO SVARY:

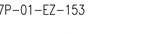
– shop weld:
– dílenský svar:



– field weld:
– montážní svar:



– dimensions for fillet weld:
– rozměry pro koutový svar:



ACCURACY: ČSN ISO 2768–1m
TOLERANCE: ČSN EN ISO 22081
ČSN EN ISO 13920–BE

REV	DATUM	POPIS ZMĚNY		KRESLIL	KONTROLOVAL	SCHVÁLIL
TECHN. MÍSTO		<Technické místo> ČLENĚNÍ DLE VYHL.131/2024Sb.				
KRESLIL	Jan Nantl	25.03.2026	POZNÁMKA		STUPEŇ PROJEKCE	DETAIL DESIGN
KONTROLOVAL	Petr Dokoupil	25.03.2026	PROJEKT / PROJEKT			
SCHVÁLIL	Milan Pospíšil	25.03.2026	Program Plynofikace T700 01 Plynofikace dvou kotlů			
ČÍSLO PROJEKTU	24LT7P	SOC D01–TV02				
ZÁKAZNÍK	ORLEN Unipetrol RPA s.r.o.		NÁZEV DOKUMENTU			
MĚŘÍTKO	1:20		KRABICE BOXES			
FORMÁT	A0					
STRANA			ČÍSLO DOKUMENTU		REVIZE	
			24LT7P–01–EZ–154		0	

STAV DOKUMENTU : Vydání

ORLEN Projekt ČESKÁ REPUBLIKA

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