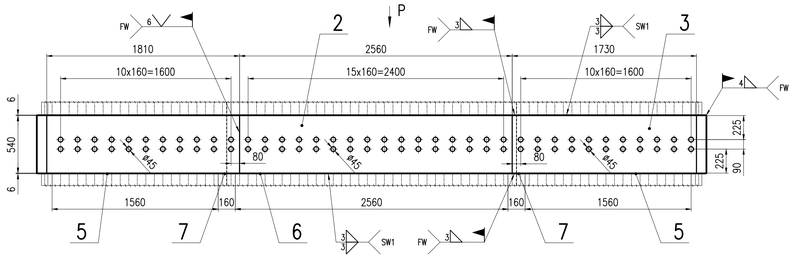
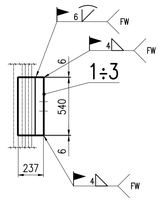
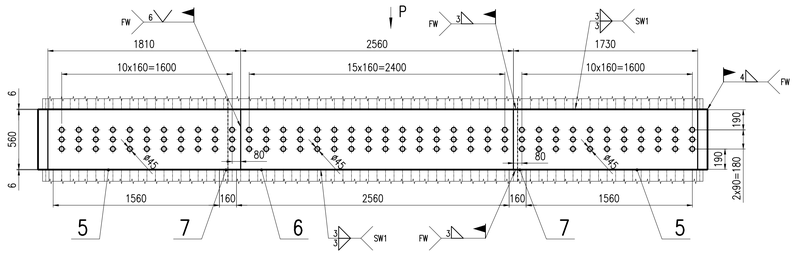
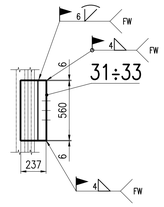
PENETRATION EC03 – INLET
PROSTUP EKA3 – VSTUP

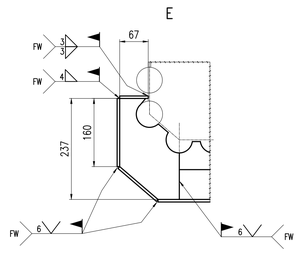




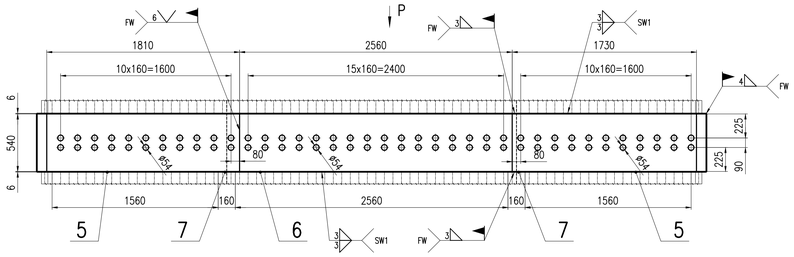
PENETRATION SH1 – OUTLET
PROSTUP P1 – VÝSTUP

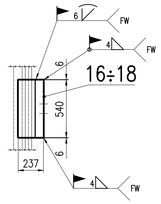




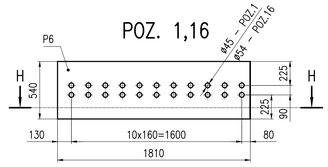


PENETRATION SH2 – INLET
PROSTUP P2 – VSTUP

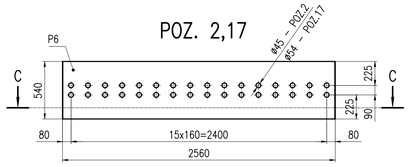




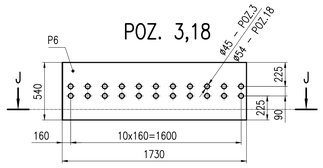
POZ. 1,16



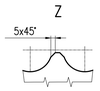
POZ. 2,17



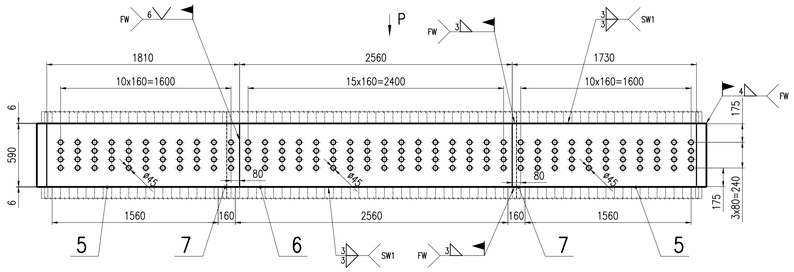
POZ. 3,18

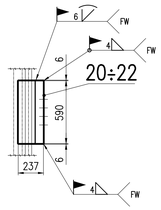


Z

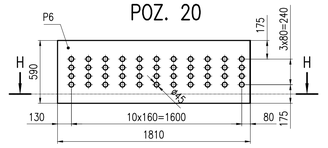


2x PENETRATION SH4 – INLET AND OUTLET
2x PROSTUP P4 – VSTUP A VÝSTUP

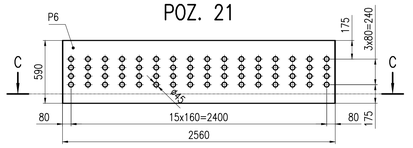




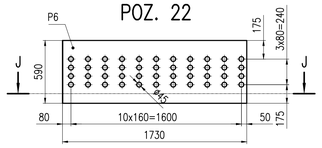
POZ. 20



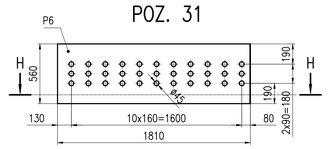
POZ. 21



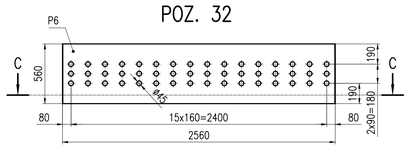
POZ. 22



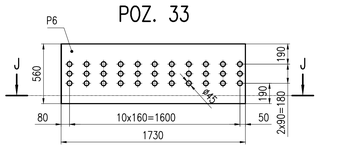
POZ. 31



POZ. 32



POZ. 33

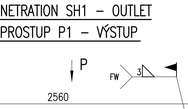


J–J

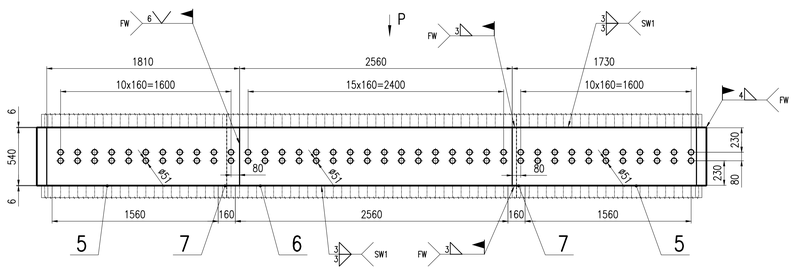
H–H

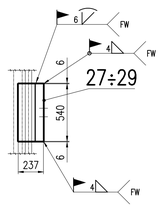


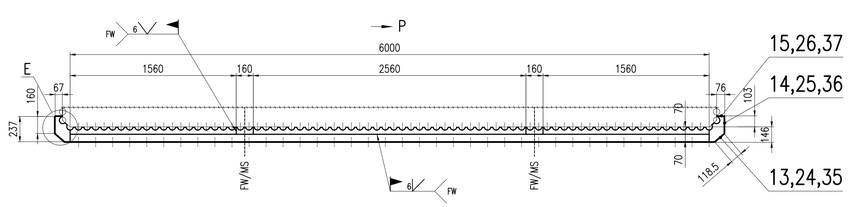
C–C



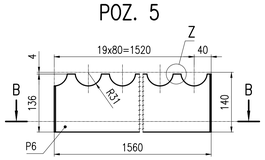
PENETRATION SH3 – OUTLET
PROSTUP P3 – VÝSTUP



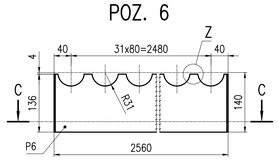




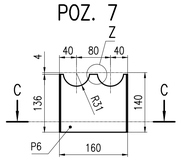
POZ. 5



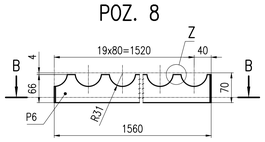
POZ. 6



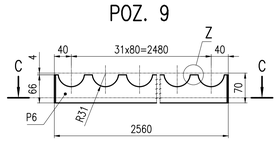
POZ. 7



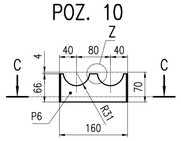
POZ. 8



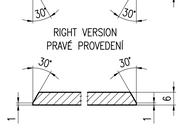
POZ. 9



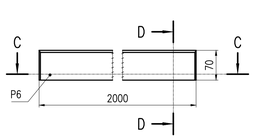
POZ. 10



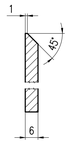
B–B
LEFT VERSION
LEVÉ PROVEDENÍ
RIGHT VERSION
PRAVÉ PROVEDENÍ



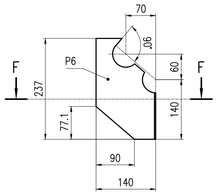
POZ. 11



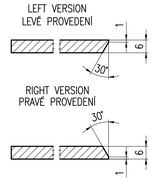
D–D



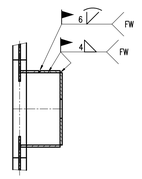
POZ. 12



F–F
LEFT VERSION
LEVÉ PROVEDENÍ
RIGHT VERSION
PRAVÉ PROVEDENÍ



TYPICAL
PŘÍKLAD PROVEDENÍ



DOCUMENT IS VALID FOR BOILER K19
DOKUMENT JE PLATNÝ PRO KOTEL K19

ALL WELDS ON THE MEMBRANE, INCLUDING BOXES, SHALL BE WELDED GAS–TIGHTLY
VEŠKERÉ SVARY NA MEMBRÁNĚ VČETNĚ KRABIC PROVÉST PLYNOTĚSNĚ

LAD (List of Applicable Doc.): 24LT7P–01–EZ–266
LAD (Seznam platné dokum.): 24LT7P–01–EZ–266

BILL OF MATERIAL: 24LT7P–01–EZ–274
KUSOVNÍK: 24LT7P–01–EZ–274

PRODUCTION AND TESTING: ČSN EN 12952
VÝROBA A ZKOUŠENÍ: ČSN EN 12952

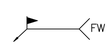
WELD FACTOR: $v_N = 0{,}85$
SOUČINITEL SVARU: $v_N = 0{,}85$

SYMBOLS FOR WELDS:
SYMBOLY PRO SVARY:

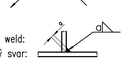
– shop weld:
– dílenský svar:



– field weld:
– montážní svar:



– dimensions for fillet weld:
– rozměry pro koutový svar:



ACCURACY: ČSN ISO 2768–1m
TOLERANCE: ČSN EN ISO 22081
ČSN EN ISO 13920–BE

REV	DATUM	POPIS ZMĚNY		KRESLIL	KONTROLOVAL / SCHVÁLIL
TECHN. MĚSTO		ČLENĚNÍ DLE VYHL.131/2024Sb.			
KRESLIL	Helena Fojtíková	20.05.2026	POZNÁMKA		SNIPER PROJEKCE DESIGN
KONTROLOVAL	Petr Dohnalík	20.05.2026	PROGRAM / PROJECT		
SCHVÁLIL	Milan Pospíšil	20.05.2026	Program Plynofikace T700		
ČÍSLO PROJEKTU	24LT7P		01 Plynofikace dvou kotlů		
ZÁKAZNÍK	ORLEN Unipetrol RPA a.r.o.		NÁZEV DOKUMENTU		
MĚŘÍTKO	1:20		KRABICE		
FORMÁT	A0		BOXES		
STRANA			ČÍSLO DOKUMENTU		REVIZE
			24LT7P–01–EZ–270		0

STAV DOKUMENTU : Vydá

ORLEN PROJEKT ČESKÁ REPUBLIKA

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POZ. 27

POZ. 28

POZ. 29